



**PTE 28 400V**



## Overview

### PTE 28 400V

cod. 824041

Column spot welder with movable arms and built-in synchronous control by thyristors. It grants optimum results on different kinds of steel. Characteristics: adjustment of spot welding current (from 20 to 100 %), spot welding time (from 1 to 100 cycles), electrode pressure \* pedal control with adjustable spring. The model requires water cooling for electrodes and arms.



2 PH 400V



FAN COOLED



MECHANICAL CONTROL



CE MARKING



EAC CERTIFICATION

## Technical data



CODE 824041



MAINS VOLTAGE 400 - 2 ph V50/60Hz



MAX SPOT-WELDING CURRENT 16400 A



MAX NO LOAD VOLTAGE IN AC 4,2 V



RATED POWER X=50% 60 kW



RATED POWER X=50% 25 kVA



POWER FACTOR 0,7 cosphi



MAX WELD.THICK. ON 2 SHEETS 5 + 5 mm



MAX ELECTRODES POWER 220 daN



ARMS PROJECTION 330 mm



DUTY CYCLE 5,5 %



PROTECTION DEGREE IP20



DIMENSIONS 79 - 32 - 128 cm(L,W,H)



WEIGHT 141 kg



EAN CODE 800489759069 1



PIECES/PALLET 3 pz/pallet



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**Included Accessories**

ARM L=350MM - 443021



STANDARD STRAIGHT ELECTRODE - 690035